

**FORPRENE® 6Z0901D40 NERO - TPV**

<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	61.6	lb/ft <sup>3</sup>	ISO 1183

<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100%, perpendicular	1220	psi	ISO 37
Tensile stress at 300%, perpendicular	1350	psi	ISO 37
Tensile strain at break, perpendicular	620	%	ISO 37
Tensile stress at break, perpendicular	1970	psi	ISO 37
Shore D hardness-TPE, 15s	42	-	ISO 868
Tear strength, Method Ba, perpendicular	377	lb/in	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	383 - 401	°F
Nozzle temperature	401 - 419	°F
Mold temperature	68 - 104	°F

**Other text information**

**Pre-drying**

3h@80C

**Longer pre-drying times/storage**

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

**Characteristics**

**Processing** Injection molding